### GAU JING GS Series 4-Side Planer & Moulder

We offer single source responsibility for various types of 4 side moulders.

All of our products are supremely accurate and dependable, Gau Jing moulders offer top rate performance high quality and your operation profitable.

MODEL	GS-523	GS-623
Capacity		
Planing width	30~230 mm	30~230 mm
Planing thickness	10~125 mm	10~125 mm
Min. working length	120 mm	120 mm
Feed speed	6~40 m/min	6~40 m/min
Spindle		
Spindle speed	6000 rpm	6000 rpm
Spindle dia.	ø40 mm	ø40 mm
Adjustment of vertical spindle (axial)	30 mm	30 mm
Adjustment of horizontal spindle (axial)	20 mm	20 mm
Cutter Diameter		
First bottom horizontal spindle	ø100~150 mm	ø100~150 mm
Right / left vertical spindle	ø100~180 mm	ø100~180 mm
Top horizontal spindle	ø100~180 mm	ø100~180 mm
Bottom horizontal spindle	ø100~205 mm	ø100~205 mm
Motor Horsepower		
Bottom horizontal spindle	7.5 HP	7.5 HP
Right / Left vertical spindle (1PC)	10 HP	15 HP
Top horizontal spindle	7.5 HP	7.5 HP
Bottom horizontal spindle	7.5 HP	7.5 HP
Feed horsepower	3 HP	5 HP
Elevate horsepower	1/3 HP	1/3 HP
Others		
Table adjustment	12 mm	12 mm
Infeed table length	1300 mm	1300 mm
Machine dimensions (LxWxH)	3360 x 1280 x 1720 mm	3930 x 1280 x 1720 mm
Packing dimensions (LxWxH)	2320 x 1400 x 1960 mm	3260 x 1800 x 1960 mm
Net weight	3200 kgs	3700 kgs

• Specifications and design characteristics are subject to change without prior notice.

#### **OPTIONAL EQUIPMENT:**

- · Spindle digital positioning controller.
- Spindle speed 8000 RPM.
- Spindle motor increase.

- Pressure board before top spindle, air pressure.
- Top spindle front/rear press board up-down digital readout.
- · CE certification.



### **GAU JING MACHINERY INDUSTRIAL CO., LTD.**

No.33, Lane 355, Pu Zei St., Feng Yuan 420, Taichung, Taiwan. TEL: 886-4-2527 4116 (Rep.) FAX: 886-4-2528 2376 http://www.gaujing.com · www.foursidesplaner.com E-mail:g8664278@ms47.hinet.net

# **4-SIDE**



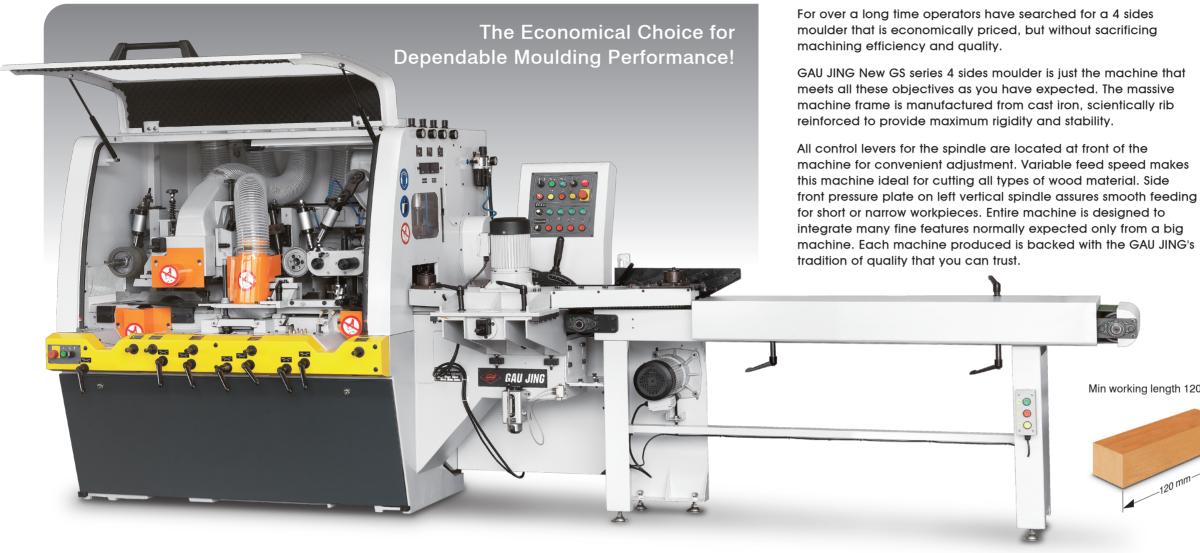
### **Smooth Performance in Action**

- Designed and Engineered To Give You Big Moulder Performance Without Big Moulder Price!
- Min Working Length 120 mm



GAU JING MACHINERY INDUSTRIAL CO., LTD.

### 4-Side Planer & Moulder



#### **5-SPINDLE GS-523**



Bottom Тор Left/Right Bottom -7.5HP 7.5HP 10HP 7.5HP

#### 6-SPINDLE GS-623



← Top ← Left/Right ← Bottom 7.5HP ← 15HP ← 7.5HP Bottom Тор -7.5HP 7.5HP

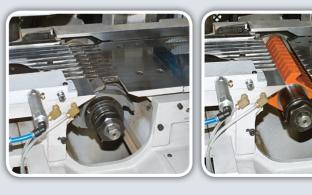
These CE certified 4-side planer & moulder integrates many fine features and comprehensive safety guards.

The machines are quality constructed ensuring maximum dependability after years of operation.



#### **GROOVE GUIDE TABLE**

· This groove guide table provides an accurate stock feeding path, which is especially helpful when working on short or warped stock, to ensure perfect straightness accuracy.



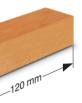
#### **DUAL PURPOSE MOULDER**

· Suitable for both regular application or short woodpiece by exchanging tool only.

## **GS** Series

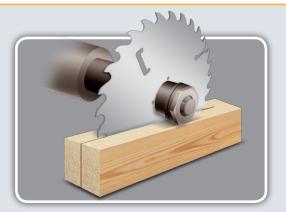












#### Multiple rip sawblades (Optional)

• The multiple rip sawblades are available only for 6-spindle model. The sawblades are mounted on the 5th top spindle.